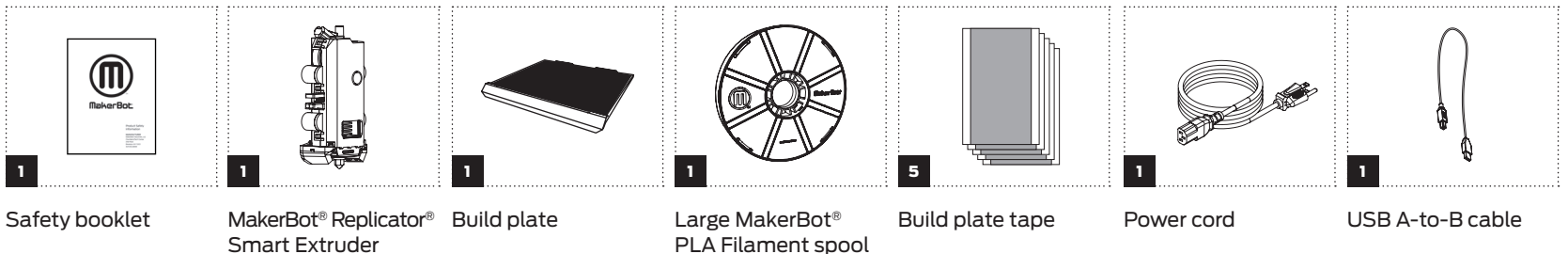
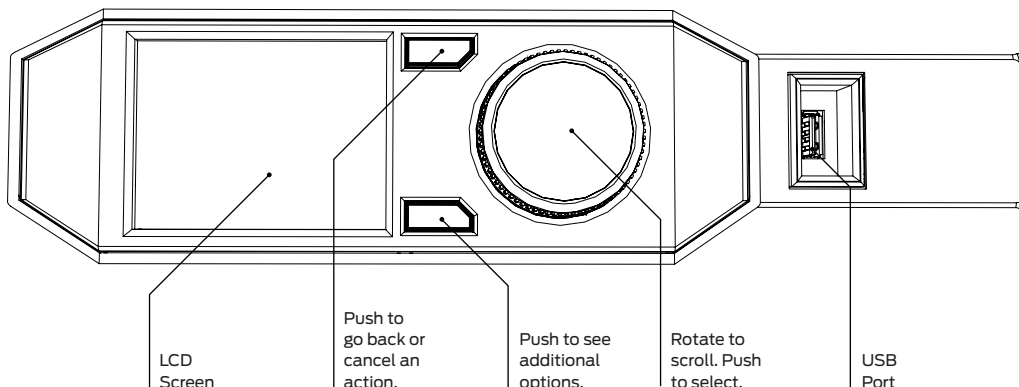


## WELCOME. LET'S GET YOU PRINTING.

### ACCESSORY CHECKLIST



### GETTING TO KNOW THE CONTROL PANEL



### MAKERBOT DESKTOP

To prepare files for your MakerBot Replicator to print, you'll need MakerBot Desktop.

#### DOWNLOAD

Go to [makerbot.com/desktop](http://makerbot.com/desktop) to download the software for free.

#### INSTALL

Open and run the MakerBot Desktop installer.

#### OPEN

Start up MakerBot Desktop and choose how you will connect to your MakerBot Replicator. The app will guide you through the rest of the setup process.

### DOWNLOAD THE USER MANUAL

For more in-depth information on setting up and using your MakerBot® Replicator® Desktop 3D Printer (Fifth Generation Model), download the full MakerBot Replicator User Manual online. Available languages include English, French, German and Spanish.

[w eu.makerbot.com/en/support/manuals](http://eu.makerbot.com/en/support/manuals)

Visit our Support page for more advanced information on the MakerBot Replicator and MakerBot® Desktop.

[w eu.makerbot.com/en/support](http://eu.makerbot.com/en/support)

### SUPPORT

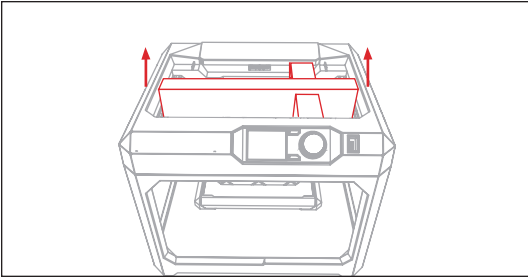
The expert MakerBot Europe Support team is standing by to help you out with any issues you may encounter while using your MakerBot Replicator.

[e eu-support@makerbot.com](mailto:eu-support@makerbot.com)  
(cost-free mail support)

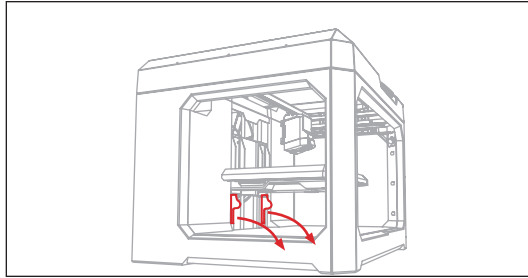
[t +49 9001.62537268](tel:+49900162537268)

MakerBot Europe Support is available Monday through Friday 8am - 12pm and 1pm - 4pm Eastern. (1,59€/min from the german landline, other call charges may vary depending on the service provider or the mobile network.).

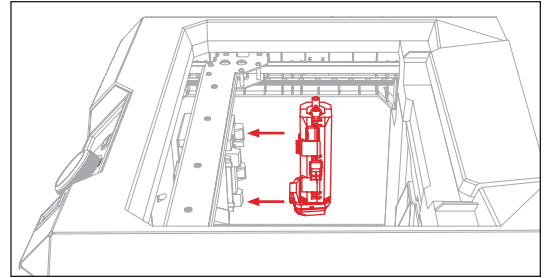
**1. REMOVE PACKAGING MATERIAL**



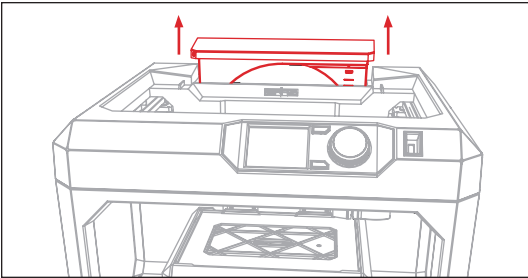
**2. REMOVE CLIPS**



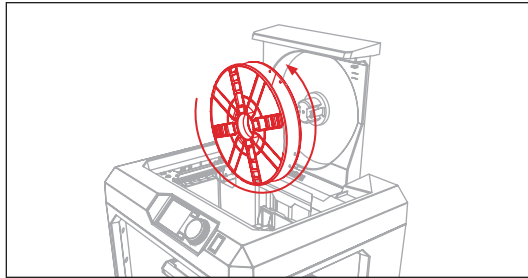
**3. INSTALL SMART EXTRUDER**



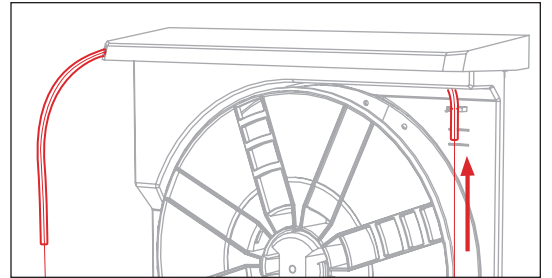
**4. LIFT FILAMENT DRAWER**



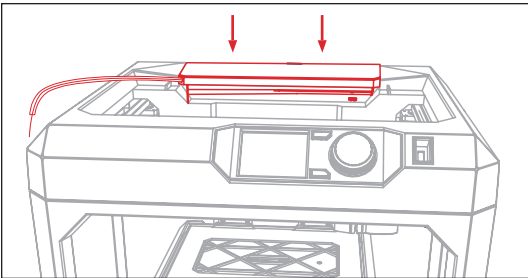
**5. LOAD FILAMENT SPOOL**



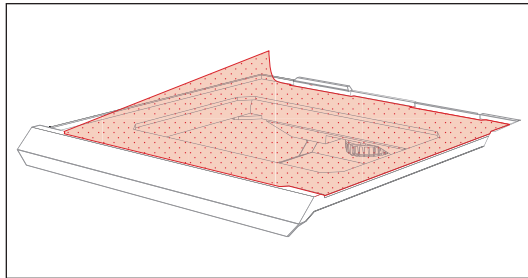
**6. ROTATE SPOOL TO ROUTE FILAMENT**



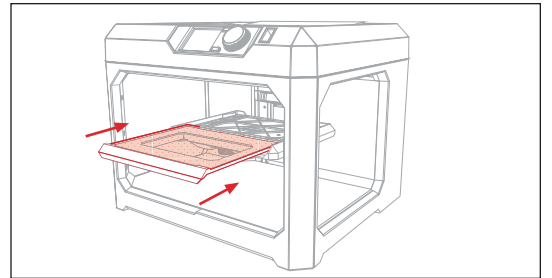
**7. MOVE TUBE ASIDE AND CLOSE DRAWER**



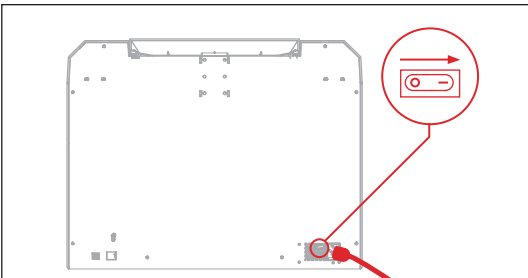
**8. APPLY TAPE TO BUILD PLATE**



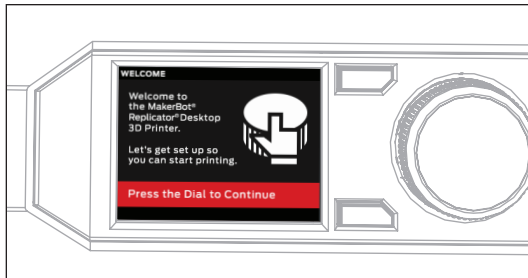
**9. SLIDE BUILD PLATE INTO PLATFORM**



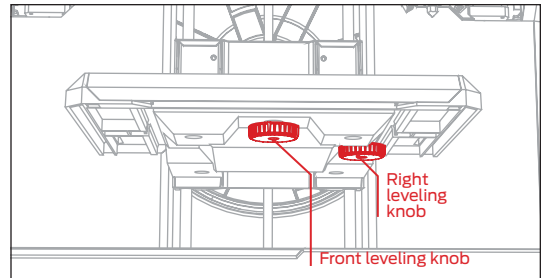
**10. PLUG IN AND POWER ON**



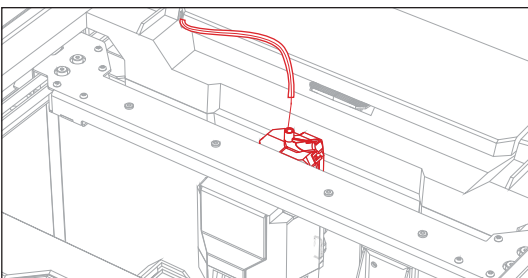
**11. PRESS DIAL TO START SETUP**



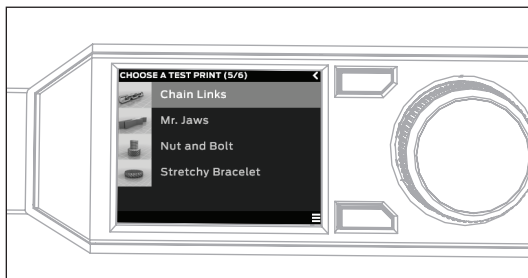
**12. LEVEL THE BUILD PLATE**



**13. LOAD FILAMENT**



**14. CHOOSE A TEST PRINT**



**FOR MORE INFORMATION**  
Download the User Manual  
[eu.makerbot.com/en/support/manuals](http://eu.makerbot.com/en/support/manuals)